Silicone Molded Parts





Quality

Hardness: 20° up to 90° Shore A DIN 53505

Temperature resistance:

• Standard: -60° C up to +250° C

• Special qualities: - 100° C up to +300° C

Tolerances

M2 DIN ISO 3302-1 Other tolerances upon request

Dimensions

Max. ø x H: ø 550 x 120 mm Max. LxWxH: ø 950 x 550 x 120 mm

Colors

Translucent or other colours by arrangement

Applications

- Economic production of small batch sizes, large item measurements as well as high wall thicknesses
- · Peroxide-cured and platinum-catalysed materials
- Silicone-metal compounds
- · High-voltage insulators
- · Silicone tissue connections for maximum heat resistance
- Wide production range (i.a. cuffs, hollow parts, bellows, corrugated tubes, o-rings and much more)

Other moldings upon request



Silicone Molded Parts LS





Quality

- Hardness: 10° up to 80° Shore A, DIN 53505
- Temperature resistance: 60°C up to + 250°C
- Food grades upon agreement conform with BfR XV.Silicone and FDA § 177.2600
- Medical grades upon agreement conform with USP Class VI and ISO 10993

Tolerances

M2 DIN ISO 3302-1 Other tolerances upon request

Dimensions

Max. ø x H: ø 450 x 100 mm Max. LxWxH: 600 x 450 x 100 mm

Item weight

Mininum: 0.2 g and Maximum: 710 g

Colors

Translucent or other colours by arrangement

Applications

- Economic production of medium and large series
- Material-wise self-contained manufacturing system for highly sensitive items
- Execution with a high degree of transparency possible
- Platinum-catalysed materials

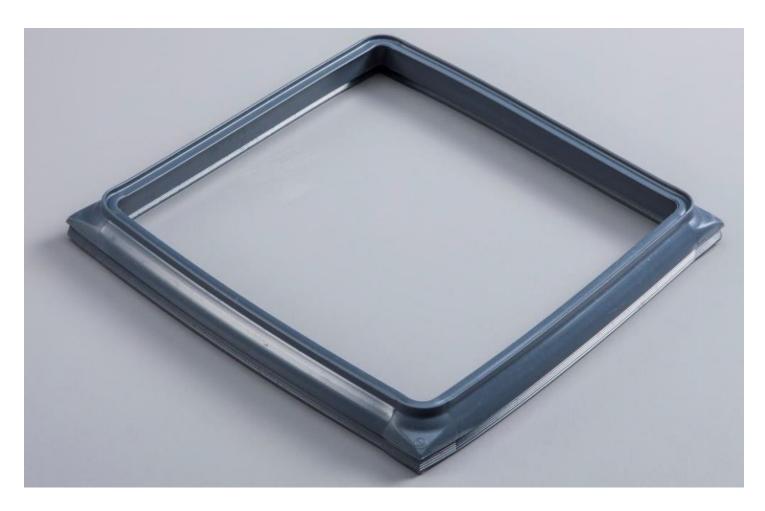
Combined manufacturing

Compound of extrusion parts and metal parts possible



Silicone Frames





Quality

- Hardness: 15° Shore up to 85° Shore A DIN 53505 according to extruded material
- Food grades upon agreement conform with BfR XV.Silicone and FDA § 177.2600
- Medical grades upon agreement conform with USP Class VI and ISO 10993

Tolerances

E2/ L2 DIN ISO 3302-1 Other tolerances upon request

Dimensions

Inside ring diameter: minimum 150 mm

Inside frame diameter: minimum 200 mm x 200 mm

Colors

Translucent or coloured (according to extruded material)
Other colours upon request

Manufacturing Technology

End to end vulcanisation, tight corner vulcanisation, scorch

Production Program

Rings, frames, connections (corner, elbow), confections



Silicone Sheet





Quality

- Hardness from 20° up to 80° Shore A DIN 53505, depending on thickness
- Temperature resistance from -60° up to +250° C, special qualities up to +300° C

Tolerances

- +/- 0,05 mm
- +/- 0,1 mm
- M2 DIN ISO 3302-1
 - or min. +/- 0.2 mm up to 5 mm thickness, min. +/- 0.3 mm from 5 mm thickness

Colors

Translucent or other colours by arrangement

Dimensions and Thickness

- 200 x 200 mm: 0.25 mm* and 0.50 mm*
- 300 x 300 mm: 1.00 mm*, 1.25 mm, and 1.50 mm*
- 425 x 425 mm: 1.0 30.0 mm

*on stock

Silikon, 60 +/- 5° Shore, translucent platinum-catalysed

Conformity

According to recommendations/ regulations:

- BfR XV.Silicone
- FDA § 177.2600

On request, USP Class VI and ISO 10993

